

**PRODUCT**
**S PRIMER**  
**Epoxy Zinc Phosphate Primer**
**DESCRIPTION**

S PRIMER is two-component, solvent born, zinc phosphate polyamide epoxy primer, with excellent adhesion and flexibility. Good abrasion and impact resistance.

**USES**

S PRIMER has been specially formulated for use on carbon steel, stainless steel, galvanized steel and aluminium.  
 High resistance to chemical agents, saline solutions and exposure to industrial and marine environment.

**SPECIFICATIONS**

Classification UNI 8681/UNI 8682	Two packs, solvent born epoxy primer, containing active pigments (B2.A.1.C.2.B.DA) to be mixed immediately before using.
Colour	Grey, Green, Oxyde red
Film aspect EN 13300/EN1062	Semiglossy
Thickness EN 13300	60 µm dry (min. 50 – max 75) 115 µm wet (min. 96 – max 145)
Theoretical spreading rate	8,7 m <sup>2</sup> /l
Theoretical consumption	155 g/m <sup>2</sup>
Mixing ratio	2,8:1 by volume 100:20 by weight
Specific gravity	1,35 ± 0,05 kg/l (A+B)
Solids content	60 ± 2 %. (A+B)
V.O.C.	426 g/l
Pot Life	about 8 hours
Touch dry	10°C 20 hours 20°C 10 hours 35°C 6 hours
Hard dry	10°C 30 hours 20°C 18 hours 35°C 10 hours
Overcoating time	10°C min. 12 hours - max 6 months 20°C min. 8 hours - max 6 months 35°C min. 4 hours - max 6 months
Number of coats	1-2
Surface preparation	SA 2 / SA 2 ½
Thinning	0-5% with Diluent 61
Application temperature	5-50° C
Relative humidity	≤ 80%
Storage life	18 months (minimum) if stored in the original, tightly sealed packs.
Packing	30 kg (A+B)
Application method	Spray – Airless – Brush



Spray equipment	Airless Nozzle orifice 0.013 – 0.019 inches Pump ratio 30:1 Nozzle pressure 150-180 atm
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## HOW TO USE

### SURFACE PREPARATION

Surfaces must be dry and free from rust, dust and dirt particles, oil, grease and other contaminants. The recommended methods of cleaning are (i) Steel - grit blasting SA 2/SA 2 ½ Zinc and Aluminium – degreasing, followed by manual or mechanical cleaning.

### MIXING

Check uniformity of each component and stir parts "A" and "B" separately. Mix only the quantity of material that can be used before expiration of pot-life. For standard quantities, pour all of part "B" into can containing part "A". Mix thoroughly using a mechanical low speed mixer with a paint mixing paddle until material attains uniform consistency and colour. Carefully scrape the sides and bottom of the containers while mixing. Thorough mixing will take 3 to 5 minutes. For larger batches check uniformity of each component, stir parts "A" and "B" separately and thoroughly, measure the two components as specified on the packs into a clean container and proceed as above.

## CLEAN UP

Clean tools and equipment with Solvent OMNIA or toluene or acetone before curing occurs.

## HANDLING AND TOXICITY

"A" and "B" Component For Industrial Use Only!

S PRIMER is flammable and due precaution should be taken. Good ventilation is necessary for indoor work and great care should be taken to avoid inhalation of vapour from heated material. Skin contact should be avoided by wearing impervious gloves (rubber or disposable polyethylene) and by using suitable goggles for eyes; barrier creams such as Kerodex K7 may also assist in offering additional protection. Any accidentally contaminated skin areas should be cleansed immediately with soap and water and/or a suitable resin removal cream. For eyes, flush with plenty of water and get medical attention immediately.

The use of solvents for skin cleansing should be avoided.

All information and direction contained in this technical data sheet are given in good faith and are based on the best known practical test.

SINIT when having no control over transport, storage, handling, use and application of its product, will disclaim any responsibilities for any unsatisfactory results obtained.

All tests have been carried out at 23 °C

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These data supersede all previously published data.

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