

## SIRTE OIL COMPANY – MP-0553 Crude Tanks Farm Rehabilitation Tanks 1&16.

In the year 2005, SIRTE Company for Production & Manufacturing of Oil and Gas has assigned to SINIT, with contract no. 907749-220-016, the project no. MP-0553 Crude Tanks Farm Rehabilitation Tanks 1 and 16.

Tanks diameter: 60,96 mt.

The scope of the contract was :

- 1. Supply of all material for the replacement of tank floors, floating roofs, wind girders, as listed in the scope of work (including all consumables).
- 2. Supply of all coating materials (grit, paint, fiberglass lining) for the internal and external surfaces of the tanks.
- 3. Supply of all instrumentation, electrical items as listed in the scope of work.
- 4. Supply of piping materials (including valves, gauge holes covers, relief valves, drain hoses, isolation kits for inlet and outlet flanges).
- 5. Supply of tank seals (primary and secondary) and corrosion inhibitor for testing.
- 6. Supply of all civil work materials including (concrete, rebars, sealants and SINIT materials for pipes and valves foundations repairs).
- 7. Supply of electrodes, cathodic protection and test stations.
- 8. Supply of copper wire for grounding.
- 9. Supply of all electrical power required by the contractor at site.
- 10. Supply of 2.500sq.m, 2 m/h scaffolding, cranes, generators, air compressors, welding equipment and all that was necessary for completion of the work.

The 1100 tons of pre-cut and pre-shaped steel materials for the 2 tank bottoms and the 2 floating roofs, manufactured in Europe, plus 1x80 and 1x40 tons cranes, plus 2500sq.m special Pilosio scaffolding, plus diesel generators, air compressors, automatic welding equipment (sub-arc), x-ray machine and other equipment, have been shipped to Libya by a chartered vessel.

The completion of the contract has required more than 70.000 man/hours.



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